Shy June 28

Work Ord June-21-13 10		03329		*103	3,329*						Page 1	
Item ID: Revision ID: Item Name:	D3005-041 Wearplate		.* •	Accept	*N900	040	100)* s	Setup Sta		NS1* NS2*	_
Start Date: Required Date Reference:	6/21/13 e: 6/28/13	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:				-		
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):		ate:		I	Run Sta Sto	.n	NR1* NR2*	
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numb		
Draw Nbr D3005 110 *110* Waterjet FLOW CNC Wate	Re	vision Nbr v A HAAS CNC VERTICAL Memo CUT PER I	DWG	0.00				2	٥		<u>JMB-</u> (Ა ૯ -∂₄
120	3"	DWG REV PROG REV DEBURR QC2- Inspect parts off n	V:A	0.00	1			2			-	
120 QC Quality Control		Мето		0.00				_2_	<u> </u>		<u> </u>	6-23

Work Orde June-21-13 10:3		3329		*103	329*							Page 2
Item ID: Revision ID: Item Name:	D3005-041 .			Accept	*N900	040	100)*	Setup	Start Stop	171.	S1* S2*
Start Date: Required Date: Reference:	6/21/13 6/28/13	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I							
Approvals:		in:		Tooling: SPC (Y/N):	*	ate:			Run	Start Stop	"	R1* R2*
Sequence ID/ Work Center II	D	Operation Description QC8- Inspect parts - second	ond check	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
130 QC Quality Control		Мето		0.00 B 4 24				3				
140 *140* Large Fab Large Fab			hardcoat & D3009 cup-a:	0.00 0.00 s per dwg D3005 &QSI 004			ı	42	W	e	_/3	-06-25
150		•	24434 -	- 228 0.00							0.	10As
150 QC		Memo		0.00				_Ø	- 73	<u>-0</u> 6-	26	- 683 /

Quality Control

Work Orde June-21-13 10:		3329		*10.3	329*						Page 3
Item ID: Revision ID:	D3005-041			Accept	*N900	040	100	* 5	Setup Start	I VI	S1*
Item Name:	Wearplate								Stop	*N:	S2*
Start Date: Required Date:	6/21/13 : 6/28/13	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:					
Reference:							-	1	Run Star	t 4 81	
Approvals:	Process Pla	nn:	Date:	Tooling:	Da	ate:		-	Stop	171	R1"
	QC:		Date:	SPC (Y/N):	Da	ate:			Stop	*N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		QC5- Inspect part compl	eteness to step on W/O	0.00							160 n
160 QC Quality Control		Memo		0.00				<u> </u>	P-0P.	-9P	Co.
170		Black Sandtex(Ref:4.3.5	.7) per QSI005 4.3	0.00				2	,	1	1 .
170 Powdercoat			12.30	0.00			0	X 1/2	X M	1/3/	06/24
Powder Coating		Memo START TIN) , 5%				Typ	. /	/	120
M123C	14D	OVEN TEN FINISH TIN	IPERATURE:		*						
1.75	υ	QC3- Inspect Part Finish		0.00					,		1 /.
175								_ZV		L. Jl	1 13106
QC Quality Control		Memo		0.00					7		

Work Ord		3329		*103	3/329*						Page 4
Item ID: Revision ID:	D3005-041			Accept	*N900	<u>ი</u> 40	100)* s	etup Start	IV	S1*
Item Name:	Wearplate								Stop	*N	S2*
Start Date: Required Date: Reference:	6/21/13 : 6/28/13	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:					
Approvals:	Process Pla	ın:	Date:	Tooling: SPC (Y/N):		ate:	_	R	tun Star Stop		R1* R2*
Sequence ID/ Work Center I		Operation Description Identify as per dwg & St		Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 Packaging Packaging		Memo	,	0.00				2×		<u> </u>	<u>1.60.13-0</u>
190		QC21- Final Inspection	- Work Order Release	0.00							
190		Memo		0.00	1			M	7 13-	00-2	6

Quality Control

W13-06-26

June-21-13 10:32:44 AM

Work Order ID:

103329

Parent Item:

D3005-041

Parent Item Name:

Wearplate

Start Date: 6/21/13

Required Date: 6/28/13

Start Qty: 2.00

Required Qty: 2.00

Comments:	IPP A01.04.04New	IssueEC											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S16GA 1010/1025 sheet 16GA		Purchased	No		/a Es//	140	sf	227.6000	1.1597	2.4414737 2.5			<u>~13-0</u> 6-7
		. •		Location		Loc Oty	L	oc Code					*
				MAT019		227.6							
				124	1193	34.3							-
				124	1254	0.3							
				124	1428	193			13u	1428			
D3009-1 Cup		Manufactured	No			100	Each	24.0000	8	(76) ¹⁶ 7_			
				Location		Loc Oty	! <u>L</u>	oc Code			12-	11.	5 m
				WA001		24			·		1)-(00 Z	5 MA

- 90228 -

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24

DART AEROSPACE LTD	Work Order:	40354
Description: Wearplate	Part Number:	D3005-1
Inspection Dwg: D3005 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments
Ø0.879	+0.005/-0.001	Ø.882°	_		V		
0.750	+/-0.010	6.751"	_		ν		
3.200	+/-0.010	3.2ca"			V		
28.530	+/-0.010	25.530	-		7		
4.250	+/-0.010	4.254"	-				
12.000	+/-0.010	17.00. SI	-		V		
24.000	+/-0.010	24.000	-		丁		
27.030	+/-0.010	27,030	-		T		
0.060	+/-0.010	0.057			V		
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			04				
Measured by:	Ties	Audited by:	04		Preliminary A	Approval:	
	3-06-22	Date:	15.60	24		Date:	
200. /	16-06 ST		15 CE 0	7			<u> </u>

Measured by:	Jiss	Audited by:	4	Preliminary Approval:	
Date:	13-06-22	Date:	15-624	Date:	

Rev	Date	Change	Revised b	2. ()	Approve	ed
Α	12.01.31	New Issue	KJ	\mathcal{H}	AAA	
				l 77	 	

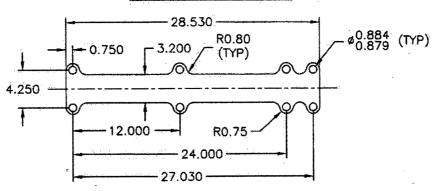


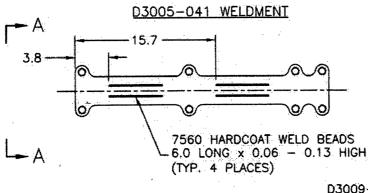


DESIGN RF	DRAWN BY		AEROSPACE ESBURY, ONTARIO, CANA	
CHECKED	APPROYED	DRAWING NO.		REV. A
- A	1	D3005		SHEET 1 OF 1
DATE		TITLE		SCALE
 01.03.23		WEARPLATE		1:10
A	01.03.23	NEW ISSUE		

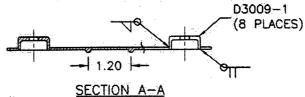


D3005-1 FLAT PATTERN









(ROTATED 90° CCW, SCALE 2:5)

BREAK ALL SHARP EDGES 0.010 TO 0.020

WELD PER QSI 004

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 SERIES STEEL 16 GAUGE (0.060 THICK)

FINISH: POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 005 4.3 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

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